

## PRODUCT DATA SHEET

# EVERBUILD® General Purpose Silicone

## A MULTI-PURPOSE MID MODULUS SILICONE SEALANT

### PRODUCT DESCRIPTION

EVERBUILD® General Purpose Silicone is a multi-purpose acetoxycure silicone sealant that cures quickly to provide a permanently flexible, high strength waterproof seal. It contains a fungicide to protect the sealant against the growth of bacteria, mildew and black mould that are commonly found in areas of high humidity.

### USES

- Sealing around baths, showers, basins and other sanitary ware.
- As an adhesive for fixing PVCu trims, cladding and panels.
- Sealing around worktops and laminates.
- For aluminium gutter sealing.
- General draught proofing.

### PRODUCT INFORMATION

<b>Packaging</b>	280ml Cartridge with Nozzle. 80ml Easi Squeeze tube.
<b>Colour</b>	White*, Clear*, Brown, Black and Grey. * available in 80ml.
<b>Shelf Life</b>	24 months from date of manufacture.
<b>Storage Conditions</b>	Store in cool dry conditions between + 5°C and 25°C.
<b>Density</b>	~0.95 g/cm <sup>3</sup>

### TECHNICAL INFORMATION

<b>Shore A Hardness</b>	15 - 25
<b>Secant Tensile Modulus</b>	0.2MPa @ 60% (ISO8339)
<b>Elongation at Break</b>	>200% (ISO8339)
<b>Service Temperature</b>	-30°C to +150°C
<b>Joint Design</b>	Minimum joint width - 4mm

### CHARACTERISTICS / ADVANTAGES

- Permanently flexible.
- Anti-fungal formula.
- Quick curing - low dirt pick up.
- Low viscosity for fast application.
- High strength waterproof seal.

<b>Movement Accomodation</b>	+/- 12.5% EN15651-1
<b>Stress</b>	0.2MPa @ 60% (ISO8339)

### APPROVALS / STANDARDS

Certified under the harmonized European standard EN15651 for façade, cold climate and sanitary applications in compliance with the Construction Product Regulation.

Maximum joint width - 25mm  
Joint ratio - Maximum depth 50% of joint width.

## APPLICATION INFORMATION

<b>Yield</b>	One cartridge will seal approx. 10 linear metres for a 6mm diameter bead.
<b>Ambient Air Temperature</b>	+5°C to +40°C
<b>Curing Time</b>	2mm per 24 hours
<b>Skin Time</b>	15 mins @ 20°C

## APPLICATION INSTRUCTIONS

### SUBSTRATE PREPARATION

All surfaces must be clean, dry and dust free. All loose or flaking surface coatings, and old sealant and mastic joints, should be removed before application. Glass, steel and aluminium should be cleaned with a proprietary solvent prior to application for optimum adhesion. Porous surfaces may require priming - a small area should be tested first.

### APPLICATION METHOD / TOOLS

Reference should be made to the recommended joint ratios. If necessary reduce joint depth using EVERBUILD® FIX AND FILL expanding foam, or joint backer rod. Furthermore, ensure that the joint design only permits adhesion to two surfaces, as three sided adhesion will impair flexibility.

Cut the tip of the cartridge taking care not to damage the thread. Apply nozzle and cut cleanly at an angle of 45° with an opening slightly larger than the gap to be sealed. Apply using a standard sealant gun. Best results will be obtained by keeping an even pressure on the gun trigger and keeping the gun at a constant angle to the surface being sealed.

For Easi Squeeze tube, cut nozzle at a 45° with an opening slightly larger than gap to be sealed. Apply applying even pressure to the tube.

Smooth down within 15 minutes of application. To ensure a proper bond, always smooth the sealant down using a spatula or piece of wood wetted with a soap and water solution. An improved appearance can be achieved by placing masking tape to both sides of the joint and removing within 5 minutes of application.

### CLEANING OF TOOLS

Uncured sealant - white spirit; cured sealant - EVERFLEX SILICONE EATER

## LIMITATIONS

- Not for use in aquarium manufacture. Use EVERFLEX AQUAMATE.
- Not for use in conjunction with bitumen or asphalt. Use WEATHERMATE.
- Not for use on highly porous surfaces such as new concrete or stonework. Priming is advised or use SILICONE 450.
- Not for use on substrates that may bleed oils, solvent or plasticisers.
- Do not use in the vicinity of, or in conjunction with, the edge sealant of double glazed units. Use SILICONE 450.
- Do not use for perimeter pointing of uPVC. Use SILICONE HM60 or SILICONE 450.
- Do not use on soft metals such as lead and brass. Use LEADMATE SILICONE.
- Not overpaintable.

## VALUE BASE

All technical data stated in this Data Sheet are based on laboratory tests. Actual measured data may vary due to circumstances beyond our control.

## LOCAL RESTRICTIONS

Note that as a result of specific local regulations the declared data and recommended uses for this product may vary from country to country. Consult the local Product Data Sheet for the exact product data and uses.

# ECOLOGY, HEALTH AND SAFETY

Consult MSDS for full list of hazards.

## LEGAL NOTES

The information, and, in particular, the recommendations relating to the application and end-use of Sika products, are given in good faith based on Sika's current knowledge and experience of the products when properly stored, handled and applied under normal conditions in accordance with Sika's recommendations. In practice, the differences in materials, substrates and actual site conditions are such that no warranty in respect of merchantability or of fitness for a particular purpose, nor any liability arising out of any legal relationship whatsoever, can be inferred either from this information, or from any written recommendations, or from any other advice offered. The user of the product must test the product's suitability for the intended application and purpose. Sika reserves the right to change the properties of its products. The proprietary rights of third parties must be observed. All orders are accepted subject to our current terms of sale and delivery. Users must always refer to the most recent issue of the local Product Data Sheet for the product concerned, copies of which will be supplied on request.

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3 / 3



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